Date: User: Wednesday, 12/7/2005 12:45:26 PM

Kim Johnston

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 25166

Estimate Number

: 11252

P.O. Number

: NIA

This Issue Prsht Rev.

Previous Run

: 12/7/2005

: MA

S.O. No. : 1)19

Type

: PURCHASED PARTS

: NIA

See Comment

Checked & Approved By Comment

Written By

First Issue

New Issue KJ/JLM : Est Rev:A 04.07.01

: 3/4" VELCRO STRIP **Drawing Name**

Part Number

Material

: D28543100 : D2854 REV A

Drawing Number Project Number **Drawing Revision**

: N/A

: A AIU:

Due Date : 12/30/2005

80 Um:

Each

240 497

Additional Product

Job Number:



Seq. #:

1.0

Machine Or Operation:

Description:

3/4" Velcro

D2854

0.8750 f(s)/Unit Total: Comment: Qty.:

3/4" Velcro

Comment: PACKAGING RESOURCE #1 Cut length as per Dwg D2854

3.0

QC6

DIMENSIONAL CHECK

PACKAGING RESOURCE #1



Comment: DIMENSIONAL CHECK

4.0 PACKAGING 1



Comment: PACKAGING RESOURCE #1

Identify and Stock Location: >

DC 5.0



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



Page 1

Form: rprocess

| V/O: | | WORK ORDER CHANGES | | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------|--------------------------|--|--|
| DATE | STEP | PROCEDURE CHANGE | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | | |
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| Part No: | PAR #: | Fault Category: | NCR: Yes No DQA: | Date: <u>45/13/16</u> |
|----------|--------|-----------------|------------------|-----------------------|
| | | | QA: N/C Closed: | Date: |

| | NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|---|------|------|----------------------------------|-----------------------------|------------------------------|----------------|--------------|-----------------------|--------------------------|
| ļ | | STEP | STEP Description of NC Section A | Corrective Action Section B | | | Verification | Annroyal | Annaval |
| | DATE | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | Section C | Approval Chief Eng | Approval QC Inspector |
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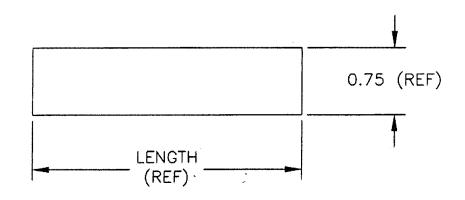
NOTE: Date & initial all entries



| | | | | A | |
|---|--------|------|----------------|--|---------------------------------------|
| | DESIGN | P | DRAWN BY | DART AEROSPACE HAWKESBURY, ONTARIO, CAN | |
| 1 | CHECK | ED _ | APPROYED | DRAWING NO. | REV. A |
| | 4 | H | - M | D2854 | SHEET 1 OF 1 |
| - | DATE | | | TITLE | SCALE |
| | 98.1 | 1.17 | | 3/4" VELCRO STRIP | 1:1 |
| | Α | | 98.11.17 | NEW ISSUE | · · · · · · · · · · · · · · · · · · · |



SPECIFICATION CONTROL DRAWING



MATERIAL: 3/4" WIDE BLACK VELCRO TAPE WITH ADHESIVE BACK

D2854-1-XXX LOOPED VELCRO STRIP ('SOFT')
D2854-3-XXX HOOKED VELCRO STRIP
LENGTH

EG: 2.5" LONG LOOPED VELCRO: D2854-1-025 30" LONG HOOKED VELCRO: D2854-3-300 ENGIN

FUG IN.

MP

1 E.

NO. 25/66

UNDER REVIEW